

Physical Properties - Avonite® Acrylic Solid Surfacing Sheets 6mm

Aristech Surfaces' Avonite Acrylic Solid Surface "Specialty Blend Solid Surface" sheet products in a variety of attractive colors provide exceptionally weatherable, strong, non-porous, scratch and stain resistant material for architectural designs and utilitarian surfaces.

PROPERTY	UNITS	SOLIDS	SMALL PARTICULATE	MEDIUM PARTICULATE	LARGE PARTICULATE	TEST METHOD
General						
Nominal Thickness	mm	6mm	6mm	6mm	6mm	-
Density	g/cm ³	1.73	1.60	1.62	1.63	ASTM D 792
Water Absorption	%	0.04	0.05	0.05	0.05	ASTM D 570
Mechanical						
Tensile Strength	psi	4,500	4,500	4,100	3,650	ASTM D 638
Tensile Modulus	psi	1,525,000	1,036,000	1,220,000	1,190,000	ASTM D 638
Tensile Elongation	%	0.40	1.00	0.55	0.45	ASTM D 638
Flexural Strength	psi	9,300	8,000	7,150	6,850	ASTM D 790
Flexural Modulus	psi	1,260,000	1,063,000	1,050,000	1,170,000	ASTM D 790
Barcol Hardness	-	63	58	59	60	ASTM D 2583
Rockwell Hardness (M Scale)	-	94	94	93	93	ASTM D 785
Charpy Impact	ft-lbs/inch	1.10	1.10	0.85	0.80	ASTM D 6110
Ball Impact (½ lb. ball, no failure) <i>Supported</i>	Inches	>150	>150	>150	>150	NEMA LD3-3.8
Ball Impact (½ lb. ball, no failure) <i>Unsupported</i>	Inches	84	60	60	42	NEMA LD3-3.8
Thermal						
DTUL @ 264 psi	°F	215	200	200	198	ASTM D 648
Coefficient of Thermal Expansion	in/in/°F	2.09x10 ⁻⁵	2.46x10 ⁻⁵	2.46x10 ⁻⁵	2.46x10 ⁻⁵	ASTM D 696
Boiling Water Resistance	-	No Effect	No Effect	No Effect	No Effect	ISFA 2-01
High Temperature Resistance	-	No Effect	No Effect	No Effect	No Effect	ISFA 2-01
Reaction to Fire	-	Class A	Class B	Class B	Class B	ASTM E 84
Combustion Toxicity	-	98	67	67	67	Pittsburgh Protocol
Total volatile Organic Compounds	µg/m ² /hr	69.1	69.1	69.1	69.1	ASTM D 5116

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Surface						
Consistency Of Color (Same Sheet)	-	Passes	Passes	Passes	Passes	ISFA 2-01
Light Resistance	-	No Effect	No Effect	No Effect	No Effect	ISFA 2-01
Cleanability/Stain Resistance	-	Passes	Passes	Passes	Passes	NEMA LD3-3.4
Stain Resistance	-	Passes	Passes	Passes	Passes	ANZI/ICPA SS-1
Bacterial Resistance	-	No growth	No growth	No growth	No growth	ASTM G 22
Fungi Resistance	-	No growth	No growth	No growth	No growth	ASTM G 21
Food Zone Use	-	Approved	Approved	Approved	Approved	NSF 51

For cautions and other information relating to handling of and exposure to this product, please see the applicable material safety data sheet published by Aristech Surfaces

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